



# TECHNICAL DATA SHEET



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## DESCRIPTION

PL® Paneling & Trim Adhesive is a premium quality adhesive formulated specifically for bonding all types of paneling and molding to a wide variety of building materials. Its innovative formula can be used in high moisture areas and will not bleed through panels. Low VOC formula meets stringent State and Federal requirements.

## RECOMMENDED FOR:

Bonds paneling, drywall, molding, corkboard, rigid PVC and hardboard to wood, stainless steel, glass, cork, foamboard, ceramics, plaster, stone, brick, concrete, chip board and PVC (rigid plastic). One surface must be porous.

## NOT RECOMMENDED FOR:

- Use in temperatures below 50°F (10°C) or above 100°F (38°C)
- Bonding cement board (Durock™)
- Metals that will corrode
- Two non-porous surfaces
- Polyethylene, polypropylene, Nylon or Teflon

## FEATURES & BENEFITS:

Feature	Benefits
Water-based adhesive.....	Ultra low VOC content, low odor, easy soap and water clean-up
Gap filling.....	Use on irregular surfaces
Foam board compatible.....	Will not etch or burn foam board; No venting or flashing required
High grab.....	Minimizes slippage of panels
25 minutes repositioning time.....	Longer open time allows for correction of misaligned material

## COVERAGE

A 10.2 Fl. oz. cartridge will extrude approximately 31.3 ft. (9.5 m) of a ¼" (6 mm) diameter bead.

Item #	Package	Size
867051	Paper Cartridge	10.2 Fl. oz. (302 mL)

## DIRECTIONS

### Tools Typically Required:

Utility knife, caulking gun and tool to puncture cartridge seal.

### Safety Precautions:

Wear gloves.

### Preparation:

The temperature of the adhesive, the surfaces and the working area must be above 50°F (10°C). One surface must be porous. Surfaces must be clean, dry and free of frost, grease, dust and other contaminants. To obtain maximum adhesion, surfaces should be flat to provide adequate contact. Painted surfaces must be well cured and free of loose paint. Sand glossy surfaces to a dull finish. Concrete walls must be well cured, dry and free of any release agents. Place the PL® Paneling & Trim Adhesive in a caulking gun and cut the nozzle at a 45° to desired bead size. Puncture inner seal.

### Application:

Using a caulking gun, apply adhesive around the perimeter 2" (5 cm) in from the edge and vertically every 12" (30 cm). Alternatively apply a continuous bead to all furring strips, studs and top and bottom plates. Press firmly into place within 20 minutes. Use clamps or other means of support to ensure maximum contact for 24 hours or until fully cured. Cure time is dependent upon temperature, humidity and amount of adhesive used. Finishing nails are required for materials that may warp such as thin wood molding and trim.

### Clean-up:

Clean tools and any uncured adhesive residue with warm soap and water. Cured adhesive may be carefully cut away with a sharp-edged tool.

## STORAGE AND DISPOSAL

DAMAGED BY FREEZING. Store in a dry place at 70°F (21°C). Take unwanted product to an approved household hazardous waste transfer facility. Hardened material may be disposed of with trash.

## PRECAUTIONS

**CAUTION!** Contains Ethylene Glycol. Do not take internally. Use with adequate ventilation. In case of eye contact, rinse with water for 15 minutes. Consult physician. Wash hands thoroughly after use. Keep from freezing.  
**KEEP OUT OF REACH OF CHILDREN.**

**Refer to the Material Safety Data Sheet (MSDS) for further information**

## DISCLAIMER

The information and recommendations contained herein are based on our research and are believed to be accurate, but no warranty, express or implied, is made or should be inferred. Purchasers should test the products to determine acceptable quality and suitability for their own intended use. Nothing contained herein shall be construed to imply the nonexistence of any relevant patents or to constitute a permission, inducement or recommendation to practice any invention covered by any patent, without authority from the owner of the patent.

**TECHNICAL DATA**

Typical Uncured Physical Properties		Typical Application Properties	
<u>Color:</u>	Cream	<u>Application Temperature:</u>	Apply above 50°F (10°C) and below 100°F (38°C)
<u>Appearance:</u>	Thick paste	<u>Open Time:</u>	25 minutes @ 70°F (21°C) and 50% Relative Humidity
<u>Base:</u>	Water-based	<u>Dry time:</u>	1 to 7 days Cure time is dependent upon temperature, humidity and the amount of adhesive used.
<u>Odor:</u>	Mild acrylic odor		
<u>Specific Gravity:</u>	1.44		
<u>VOC Content:</u>	< 0.1% by weight (< 3 g/L)		
<u>Shelf Life:</u>	18 months from date of manufacture (unopened)		
<u>Lot Code Explanation:</u>	YYDDD YY = Last two digits of Year of Manufacture DDD = Day of Manufacture based on 365 days in a year		
(Lot code printed on body of cartridge)	For example: 09061 = 61 <sup>st</sup> day of 2009 = March 2, 2009		

**Typical Cured Performance Properties**

<u>Color:</u>	Cream
<u>Cured Form:</u>	Non-flammable, rubbery solid
<u>Service Temperature:</u>	20°F (-7°C) to 180°F (82°C)
<u>Water Resistance:</u>	Yes
<u>Shear Strength:</u> FRP to Wood (5 days):	200 psi